

SAFETY DATA SHEET

Revision Date 27-Dec-2025

Revision Number 4

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name Soldering flux, liquid

Cat No. : 45581

Synonyms No information available

Recommended Use Laboratory chemicals.

Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute oral toxicity	Category 4
Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3
Target Organs - Respiratory system.	

Label Elements

Signal Word

Danger

Hazard Statements

Harmful if swallowed

Causes severe skin burns and eye damage
May cause respiratory irritation

**Precautionary Statements****Prevention**

Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Do not breathe dust/fume/gas/mist/vapors/spray
Wear protective gloves/protective clothing/eye protection/face protection
Use only outdoors or in a well-ventilated area

Response

Immediately call a POISON CENTER or doctor

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing

Skin

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Ingestion

Rinse mouth

Do NOT induce vomiting

Storage

Store locked up

Store in a well-ventilated place. Keep container tightly closed

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Very toxic to aquatic life with long lasting effects

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Water	7732-18-5	70
Zinc chloride	7646-85-7	30

4. First-aid measures

General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Call a physician

	immediately.
Inhalation	If not breathing, give artificial respiration. Remove from exposure, lie down. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician immediately.
Ingestion	Do NOT induce vomiting. Clean mouth with water. Never give anything by mouth to an unconscious person. Call a physician immediately.
Most important symptoms and effects	Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Not combustible. CO ₂ , dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	No information available
Method -	No information available
Autoignition Temperature	No information available
Explosion Limits	
Upper	No data available
Lower	No data available
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Hydrogen chloride. Zinc oxide.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health	Flammability	Instability	Physical hazards
3	0	0	-

6. Accidental release measures

Personal Precautions	Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
Environmental Precautions	Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained. Should not be released into the environment.

Methods for Containment and Clean Up Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

7. Handling and Storage

Handling	Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.
Storage.	Corrosives area. Keep containers tightly closed in a dry, cool and well-ventilated place. Incompatible Materials. Strong bases. Water. Oxidizing agent.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
Zinc chloride	TWA: 1 mg/m ³ STEL: 2 mg/m ³	(Vacated) TWA: 1 mg/m ³ (Vacated) STEL: 2 mg/m ³ TWA: 1 mg/m ³	IDLH: 50 mg/m ³ REL = 1 mg/m ³ (TWA) STEL: 2 mg/m ³	TWA: 1 mg/m ³ STEL: 2 mg/m ³

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection	Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.
Skin and body protection	Wear appropriate protective gloves and clothing to prevent skin exposure.
Respiratory Protection	Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended Filter type:	Multi-purpose/ABEK. conforming to EN14387.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State	Liquid
Color	Red
Odor	No information available
Odor Threshold	No information available
Property	Values
Melting Point/Range	No data available
Softening Point	No data available
Boiling Point/Range	No information available
Flash Point	No information available
Flammability (liquid)	No data available
Flammability (solid,gas)	Not applicable
Explosion Limits	No data available

Autoignition Temperature	No data available
Decomposition Temperature	No data available

Remarks • Method

Method - No information available

Liquid

pH	4	
Viscosity	No data available	
Water Solubility	Immiscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Vapor Pressure	23 hPa @ 20 °C	
Density / Specific Gravity	1.26 g/cm ³	@ 20 °C
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

Other Information

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under normal conditions.
Conditions to Avoid	Incompatible products.
Incompatible Materials	Strong bases, Water, Oxidizing agent
Hazardous Decomposition Products	Hydrogen chloride, Zinc oxide
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Not an expected route of exposure.
Ingestion	May be harmful if swallowed.
Eyes	Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness.
Skin	Avoid contact with skin. Causes burns. Skin Corrosion/Irritation.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	-	-	-
Zinc chloride	350 mg/kg (Rat)	-	LC50 <= 1975 mg/m ³ (Rat) 10 min

Toxicologically Synergistic Products	No information available
(b) skin corrosion/irritation;	Category 1 B
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization;	
Respiratory	No data available
Skin	No data available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Water	7732-18-5	Not listed	Not listed	Not listed	Not listed	Not listed
Zinc chloride	7646-85-7	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; No data available

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May cause long-term adverse effects in the environment. Do not allow material to contaminate ground water system.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Zinc chloride	EC50: 0.027-0.105 mg/L/72h	LC50: 0.4-2.2 mg/L/96h (Cyprinus carpio)	Not listed	EC50: 0.2 mg/L/48h

Persistence and Degradability Immiscible with water May persist

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment due to its low water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No

UN1840

Proper Shipping Name ZINC CHLORIDE SOLUTION
 Hazard Class 8
 Packing Group III

TDG

UN-No UN1840
 Proper Shipping Name ZINC CHLORIDE SOLUTION
 Hazard Class 8
 Packing Group III

IATA

UN-No UN1840
 Proper Shipping Name ZINC CHLORIDE SOLUTION
 Hazard Class 8
 Packing Group III

IMDG/IMO

UN-No UN1840
 Proper Shipping Name ZINC CHLORIDE SOLUTION
 Hazard Class 8
 Packing Group III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Water	7732-18-5	X	ACTIVE	-
Zinc chloride	7646-85-7	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

Canada (DSL/NDL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Water	7732-18-5	X	-	231-791-2	X	X		X	X	KE-35400
Zinc chloride	7646-85-7	X	-	231-592-0	X	X	X	X	X	KE-35535

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting thresholds
Zinc chloride	7646-85-7	30	1.0 %	-

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Component	CWA - Hazardous Substances	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants
Zinc chloride	X	1000 lb	X	-

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Component	Hazardous Substances RQs	CERCLA Extremely Hazardous Substances RQs	SARA Reportable Quantity (RQ)
Zinc chloride	1000 lb	-	1000 lb 454 kg

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Water	-	-	X	-	-
Zinc chloride	X	X	X	-	X

U.S. Department of Transportation

Reportable Quantity (RQ): Y
 DOT Marine Pollutant Y
 DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Water	7732-18-5	-	-	-
Zinc chloride	7646-85-7	-	Use restricted. See entry 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Water	7732-18-5	Listed	Not applicable	Not applicable	Not applicable
Zinc chloride	7646-85-7	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Water	7732-18-5	Not applicable	Not applicable	Not applicable	Not applicable
Zinc chloride	7646-85-7	Not applicable	Not applicable	Not applicable	Annex I - Y23

16. Other Information

Prepared By

Health, Safety and Environmental Department
Email: chem.techinfo@thermofisher.com
www.thermofisher.com

Revision Date

27-Dec-2025

Print Date

27-Dec-2025

Revision Summary

Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS